

\_\_\_\_\_

Tuesday, September 28, 2010 1:06:33 PM

**Accept**

[illegible]

**Setup Start**

\_\_\_\_\_

**Stop**

**Abstract**



**Customer:**

**Required Date:** 10/6/2010      **Req'd Qty:** 2.00

**Reference:**

Run \ Start



**Stop**

\_\_\_\_\_

Date: 10-9-28, Tooling:

Date:

**QC:**

**Date:** \_\_\_\_\_ **SPC (Y/N):** \_\_\_\_\_

Date:

[illegible]

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 62371**

Tuesday, September 28, 2010 1:06:33 PM

Page 2

Item ID: PB67-43001-23

Accept

Setup Start

Revision ID:

Stop

Item Name: PB67-43001-23

Start Date: 9/29/2010 Start Qty: 2.00

Cust Item ID:

Required Date: 10/6/2010 Req'd Qty: 2.00

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/10/15  
MF  
10-10-14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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**NOTE:** Date & initial all entries

# Picklist Print

Tuesday, September 28, 2010 1:06:33 PM

Page 1  
2

Work Order ID: 62371

Parent Item: PB67-43001-23

Parent Item Name: PB67-43001-23

Start Date: 9/29/2010

Required Date: 10/6/2010


Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 08-07-25 new issue DD verified by:ec  
10.09.28 per rev C dwg EC verified by:DD


IPP Rev B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------


MS27039-1-10		Purchased	No			100	Each	117.0000	8	16			
													
Screw													

Location	Loc Qty	Loc Code
----------	---------	----------

ST291	117	
112794	17	
112940	100	


NAS1149D0316J / AN960TD10LL		Purchased	No			100	Each	0.0000	8	16			
													
Washer													

19600

NAS1149D0363J		Purchased	No			100	Each	2,899.000	12	24			
													
Washer													

Location	Loc Qty	Loc Code
----------	---------	----------

ST298	2899	
114292	114	
114884	41	
115107	27	
115622	2708	
9221	9	

PB67-43001-181		Manufactured	No			100	Each	2.0000	1	2			
													
Cover Plate													

Location	Loc Qty	Loc Code
----------	---------	----------

ST437	2	
46056	2	

2

W/O:		WORK ORDER CHANGES					
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# Picklist Print

Tuesday, September 28, 2010 1:06:33 PM

Page 2

Work Order ID: 62371



Parent Item: PB67-43001-23



Parent Item Name: PB67-43001-23

Start Date: 9/29/2010

Required Date: 10/6/2010

Start Qty: 2.00

Required Qty: 2.00

PB67-43001-79

Manufactured No

100

Each

2.0000

1

2



Lower Blade Support Assembly

10.10.14

Location

Loc Qty

Loc Code

ST444

2

53301

2

2

PB67-43001-83

Manufactured No

100

Each

6.0000

1

2



PB67-43001-83

10.10.14

Location

Loc Qty

Loc Code

ST445

6

52418

6

2

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Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

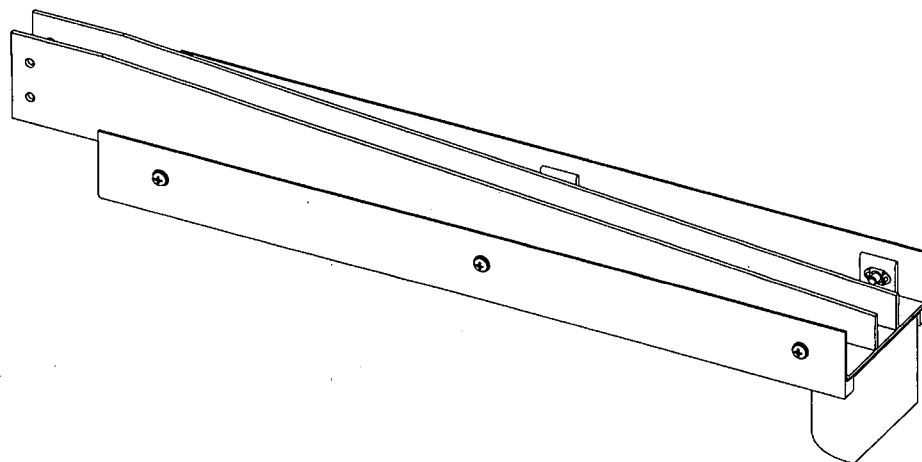
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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**NOTE:** Date & initial all entries





**B67-43001-23 LOWER BLADE SUPPORT AND COVER ASSY**

ITEM	QTY -23	P/N	DESCRIPTION
1	X	B67-43001-23	LOWER BLADE SUPPORT AND COVER ASSY
3	1	B67-43001-79	LOWER BLADE SUPPORT ASSY
4	1	B67-43001-83	D-PAD ASSEMBLY, SHORT
5	1	B67-43001-181	COVER PLATE
7	8	MS27039-1-10	SCREW
8	8	NAS1149D0316J	WASHER
9	12	NAS1149D0363J	WASHER

462371

**RELEASED**  
R 2010-09-16 D

C	REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO SHEET 10 OF PREMIER AVIATION DRAWING No. B67-43001. REASON: SEE PAR#09-011.		MB	09.07.28
REV.	DESCRIPTION		BY	DATE
DESIGN	RW	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA		
DRAWN				
CHECKED	JS	DRAWING NO.	REV. C	
MFG. APPR.		B67-43001-23	SHEET 1 OF 2	
APPROVED	ND	TITLE	SCALE	
DE APPR.	N/A	LOWER BLADE SUPPORT AND COVER ASSY	NTS	
DATE	09.07.28	<small>COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>		

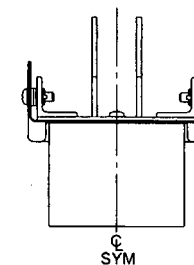
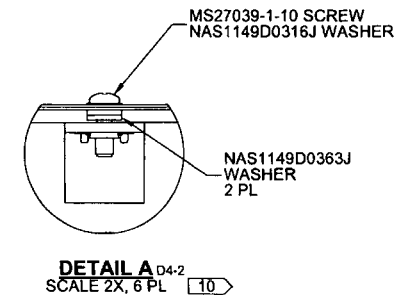
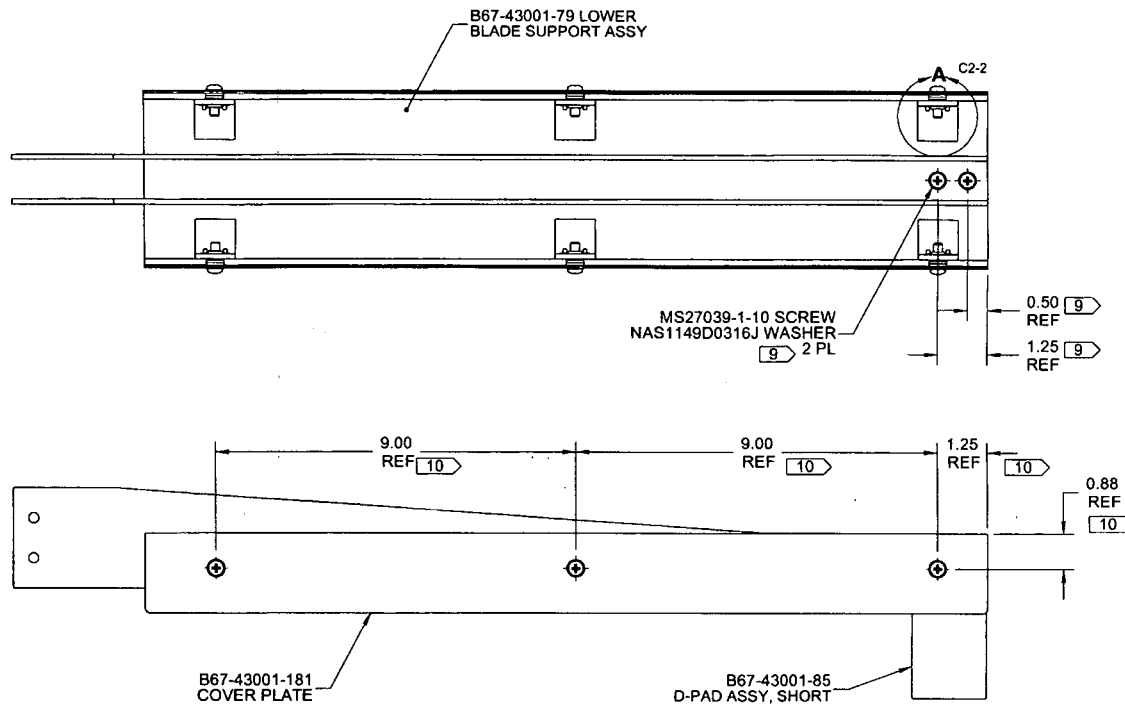
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**B67-43001-23 LOWER BLADE SUPPORT AND COVER ASSY**

**NOTES:**

- 1) MATERIAL: NONE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: NONE
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 7.10 lbs
- 8) WELDING: PER DART QSI 004
- 9) MATCH DRILL  $\varnothing 0.250$  THRU B67-43001-181 WITH HOLE PATTERN OF B67-43001-79
- 10) MATCH DRILL  $\varnothing 0.250$  THRU B67-43001-181 WITH HOLES IN ANGLE BRACKETS ON B67-43001-79

DESIGN	RW	<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED	JS	DRAWING NO.	REV. C
MFG. APPR.		<b>B67-43001-23</b>	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.	N/A	LOWER BLADE SUPPORT AND COVER ASSY	NTS
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2010-09-16

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